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INSTRUCTION MANUAL

Liquid Level Gauge HRG/HTG/HTBG-Series



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Notice

Read this procedure before installation & operating activities on the product.

For personal and system safety, and for optimum installation & operating works

performance, make sure you thoroughly understand the contents before operating & installation preparations.

All installation & operating protection work, it shall be performed under strict

1. Scope.

This procedure describes and specifies the general requirements for the installation and application of protective operating referring to LIQUID LEVEL GAUGE to be fabricated at shop.

2. Installation

2.1 Adjustment of branch nozzle

- If center to center dimension of branch nozzle of Level Gauge for vessel is incorrect, it will cause the damage of Level Gauge's Glass in particular.

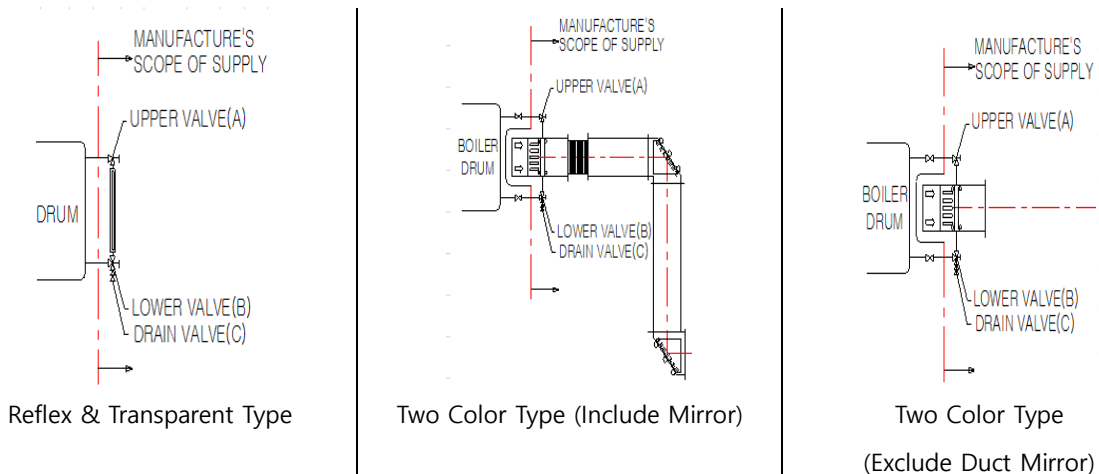
2.2 Installation of drain piping

- Install the drain piping to avoid danger to operating when liquid in Level Gauge is drained out.

3. Handing.

3.1

- A. Fully close upper (A), lower valves (B), and drain valve (C)
- B. Open drain valve (C).
- C. Gradually open upper valve (A) and pour air into Level Gauge.
- D. Fully close drain valve (C) and Level Gauge will be pressurized.
- E. Gradually open lower valve (B) to indicate level in Level Gauge.
- F. Fully open upper (A) and lower valves (B).



3.2 When some leakage occurs on the Level Gauge, close upper (A) and lower (B) valves and open drain valve to depressurize the interior of the Level Gauge.

Carry out bolting in accordance with Figure 1.

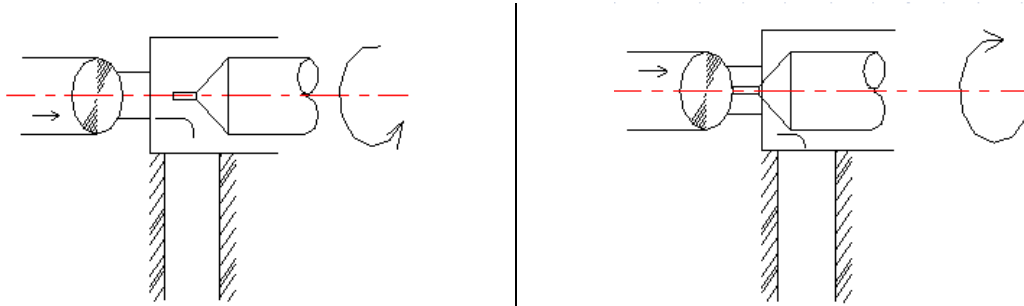
3.3 When liquid level is not indicated in the Level Gauge.

A. In case of trouble of function of ball check.

Fully close upper (A) and lower (B) valves, then gradually open then slightly.

B. In case upper (A) and lower (B) valves are choked whit something wrong.

Dismantle the Level Gauge and clean it up.



4. Warming Up Level Gauge For Boiler Service.

- 4.1 Open drain valve (C), then close lower valve (B), and upper valve (A) a half revolution. Must continue warming up for about 15 minutes until temperature of Level Gauge body becomes to 150 ~ 200 Degree Centigrade.
- 4.2 After warming up, close upper valve(A) and carry out bolting in the sequence shown in the Figure 1.
- 4.3 Open again upper valve (A) a half revolution, continue warming up for 5 minutes.
- 4.4 After warming up, close drain valve (C), fully open upper (A) and lower (B) valves.

5. Repairment Of Level Gauge.

5.1 Disassembling

- A. Prior to any disassembly of the gauge, first close both upper and lower valves, then open drain valve to be relieved of all internal pressure.
- B. Remove gauge glass carefully from body.

5.2 Clean up

- A. The glass, gasket, and cushion should not be re-used, even when they may look perfect. Chipped or scratched glass should not be used, because such defects become point of high stress concentration.
- B. Clean up the metal surface for packing carefully, take off trace of packing and packing paste.
- C. Keep the metal surface for packing in perfect condition.

5.3 Reassembling

Refer to the sketch (Item 9.) for assembling procedure.

A. Bolting time

First : A 80 percent of tightening.

Second : A 100 percent of tightening.

B. Bolts & Nuts quantity depends on type and size of the level gauge.

So, actual bolts & nuts quantity may be different from the right Figure 2.

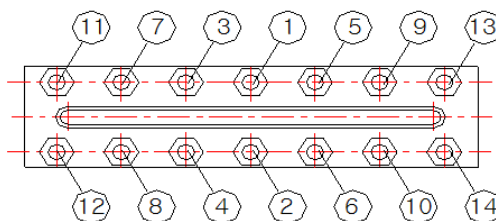




Figure 1.



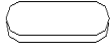


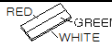
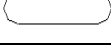

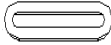

6. Leakage Test After Repairment.

Carry out leakage test at the specified pressure.

7. Tool For Repairment.

No.	Description	Recommended Standard
1	 Ratchet Handle	17 mm Box
2	 Spanner	17 mm

8. Consumable Part.

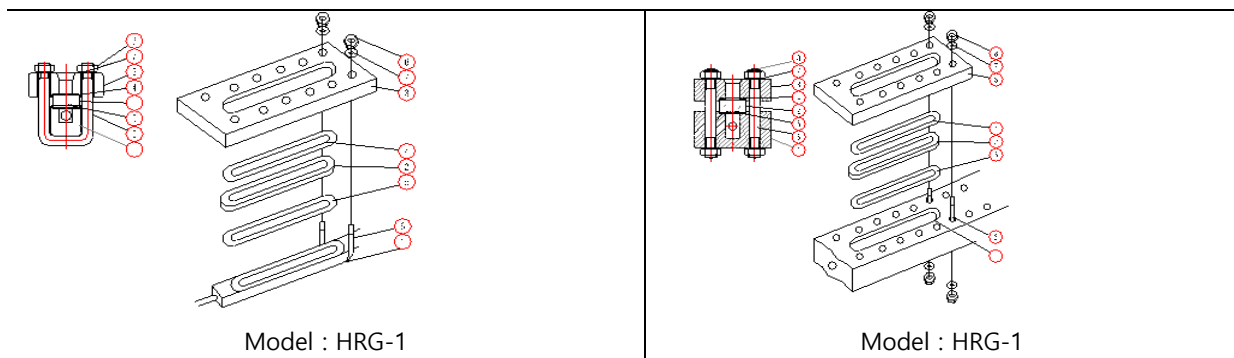
No.	Description	Sketch	No.	Description	Sketch
1	Reflex Glass		6	Union Gasket	
2	Transparent Glass		7	Grand Packing	
3	Tube Glass		8	Color Glass	
4	Mica Plate		9	Pot Glass Assembly	
5	Sealing&Cushion Gasket		10	Lamp	

9. Assembling Procedure.

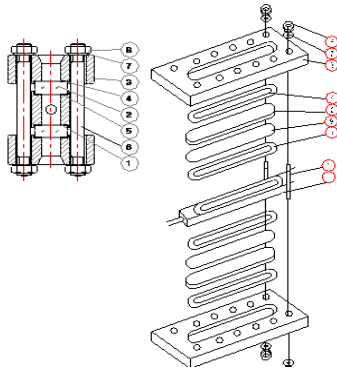
- 9.1 Install Gasket⑤ Gauge Glass② Cushion④ Gauge cover③ to Gauge Body①.
- 9.2 Insert Bolt⑥ to center positioned hole of Gauge Cover③ and screw up Washer & Nuts⑦,⑧ softly.
- 9.3 Insert two Bolt⑥ to adjacent hole and screw up Washer & Nuts⑦,⑧ in softly after adjusting correct position of Gasket⑤ and Gauge Glass②.
- 9.4 Insert the rests of Bolts⑥ and Washer & Nuts⑦,⑧.
- 9.5 Screw up all Washer & Nuts⑦,⑧ in accordance with the sequence for tightening Gauge Cover Bolts (Figure 1).

No.	Name of Part	No.	Name of Part	No.	Name of Part
1	Gauge Body	4	Cushion	7	Washer
2	Gauge Glass	5	Gasket	8	Nuts
3	Gauge Cover	6	Bolts	9	Mica

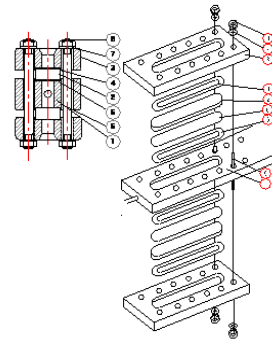
- Reflex Type Level Gauge.



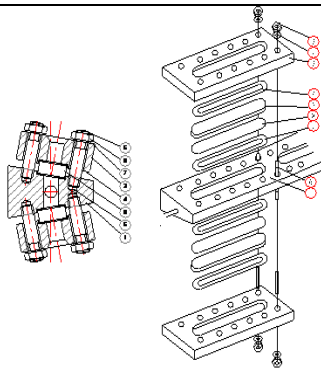
● Transparent Type Level Gauge.



Model : HTG-1.



Model : HTG-2



Model : HTG-3

9.6 In case of the Tube Glass

9.6.1 Put in into valve body after windin Packing⑤ round the Tube Glass⑥.

9.6.2 Puse Packing⑤ lightly into val body with Gland④.

9.6.3 Tighten the Union Nuts③ to avoid causing leakage.

9.6.4 Bind tight once more Protector② wound by Gland④ with a Hose Band①.

9.7 In case of the PFA Hose

9.7.1 Insert PFA Hose⑥ into Hose Nipple after heating it slightly.

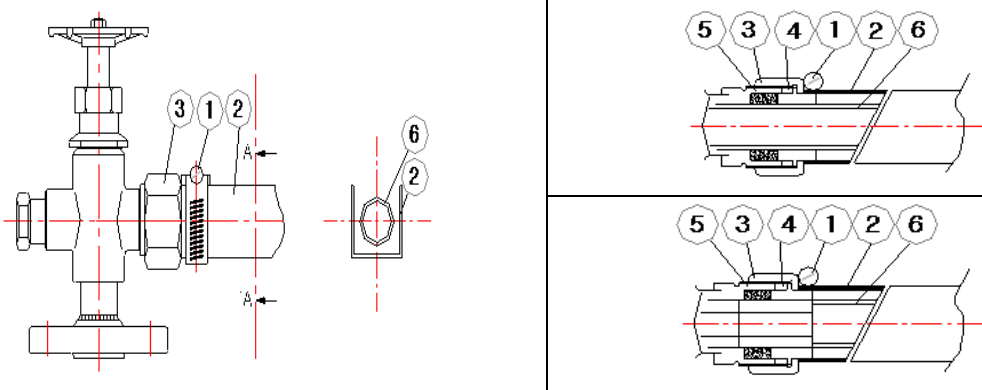
9.7.2 Tighten the Union Nuts③ to avoid causing leakage after pushing Gland lightly into Hose Nipple⑤.

9.7.3 Bind tight once more Protector② wound by Gland④ with a Hose Band①.

No.	Name of Part	No.	Name of Part	No.	Name of Part
1	Hose Band	3	Union Nut	5	Packing / Hose Nipple
2	Protector	4	Gland	6	Glass / PFA Hose

● Tubular Type Level Gauge

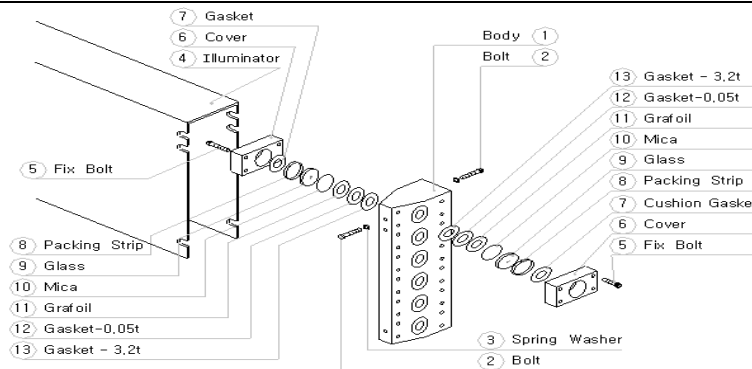
Model : HTBG-1, HTBG-2, HTBG-3



10. Drum Level Gauge Muti Pot Type decomposition and assembling proced

10.1 Disassembling Procedure

- 10.1.1 I remove drain discharges and pressure after having locked upper, lower valve attached to gauge body as I open up drain valve.
- 10.1.2 I separate ④ Illuminator and duct with ① Gauge body as take to ② Bolt and ③ Spring washer.
- 10.1.3 I take to pieces ⑥ Cover, ⑦ Gasket, ⑧ Packing Strip, ⑨ Glass, as take to pieces ⑤ Fix Bolts.
- 10.1.4 I disjoint ⑬ Gasket, ⑫ Gasket, ⑪ Grafoil, ⑩ Mica.
- 10.1.5 You shall disassemble carefully it in case of decomposition so that damage doesn't go to part.



10.2 Assembling Procedure

I disassembling reversely of decomposition it after cleaning the face inner Gauge Body.

- 10.2.1 ⑬ Gasket - 3.2T interposition.
- 10.2.2 ⑫ Gasket - 0.5T interposition, ⑩ Grafoil interposition.
- 10.2.3 ⑨ Mica plate interposition - 2pieces.
- 10.2.4 It is the insertion to Aluminum Glass Cover.
- 10.2.5 The Gasket insertion protective Port Glass (0.5T x 16 x 105L)
- 10.2.6 Port Glass insertion.

I assembling uniformly bolt of four bolt assembly in diagonal line directions and Bolt torque assembles it to 500 ~ 600 kgf-cm.

